



SILVER BRAZING FLUX

SILVER FLUX: An all-purpose flux to meet the needs for nearly all silver brazing operations. It is effective on all metals used in modern brazing methods including steel, copper, bronze, Monel, stainless, braze and nickel. It starts dissolving oxides at 800oF and becomes completely liquid and active at 1100oF. Working range is 880oF to 1600oF.

BLACK FLUX: Recommended for brazing tungsten and chromium carbides, high chromium stainless steels and molybdenum alloys and wherever prolonged and elevated temperatures are required. Working range from 850oF to 1700oF.

Standard Packing: ¼ lb., ½ lb., and 5 lb. jar - 35 and 65 lb. pails.



WELCO 600 POWDER FLUX

A GENERAL PURPOSE BRAZING FLUX.

Use Welco 600 Flux with low fuming bronze and other brazing alloys.

This highly active powder flux has applications in brazing steel, cast iron, malleable iron, copper and brass alloy. It is active in a heat range between 1400oF to 2200oF

Packing : Welco 600 Powder Flux is packed in one pound cans, twenty-four cans per carton.